

Split 6610  
SB 08/07/03

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MIRROR BRACKET LH	
Job Number	: 39960 -2		Part Number	: D20133	
Estimate Number	: 12339		Drawing Number	: D2013 REV C	
P.O. Number	:		Project Number	: N/A	
This Issue	: 19/06/2008 S.O. No. :		Drawing Revision	: C	
Prsht Rev.	: NC		Material	:	
First Issue	: / / Type : SMALL /MED FAB		Due Date	: 04/07/2008 Qty: 18	
Previous Run	: 36907		Um:	E	
Written By	:				
Checked & Approved By	: JUO 08.6.9				
Comment	: Est Rev:A New Issue 05-11-01 JLM				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0750W049	304 RD Tube .750 x .049W

Comment: Qty.: 2.0447 f(s)/Unit Total: 20.4467 f(s)

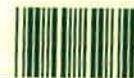
Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing

(M304TR0.750W.049)

Batch: M107688

SB 08/06/24

2.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

1-Punch as per template D2013-T3 and Dwg D2013

2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545

3-Bend (1) tube as per Dwg D2013 using Jig DT8201  
Identify as D2013-3.

4-Deburr as required

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 08/07/03 (X4)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

PK 0807.04 (X4)



## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Part Name: MIRROR BRACKET LH

Job Number: 39960

Part Number: D20133

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0 QC21

FINAL INSPECTION/W/O RELEASE

08/07/08  
JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-04

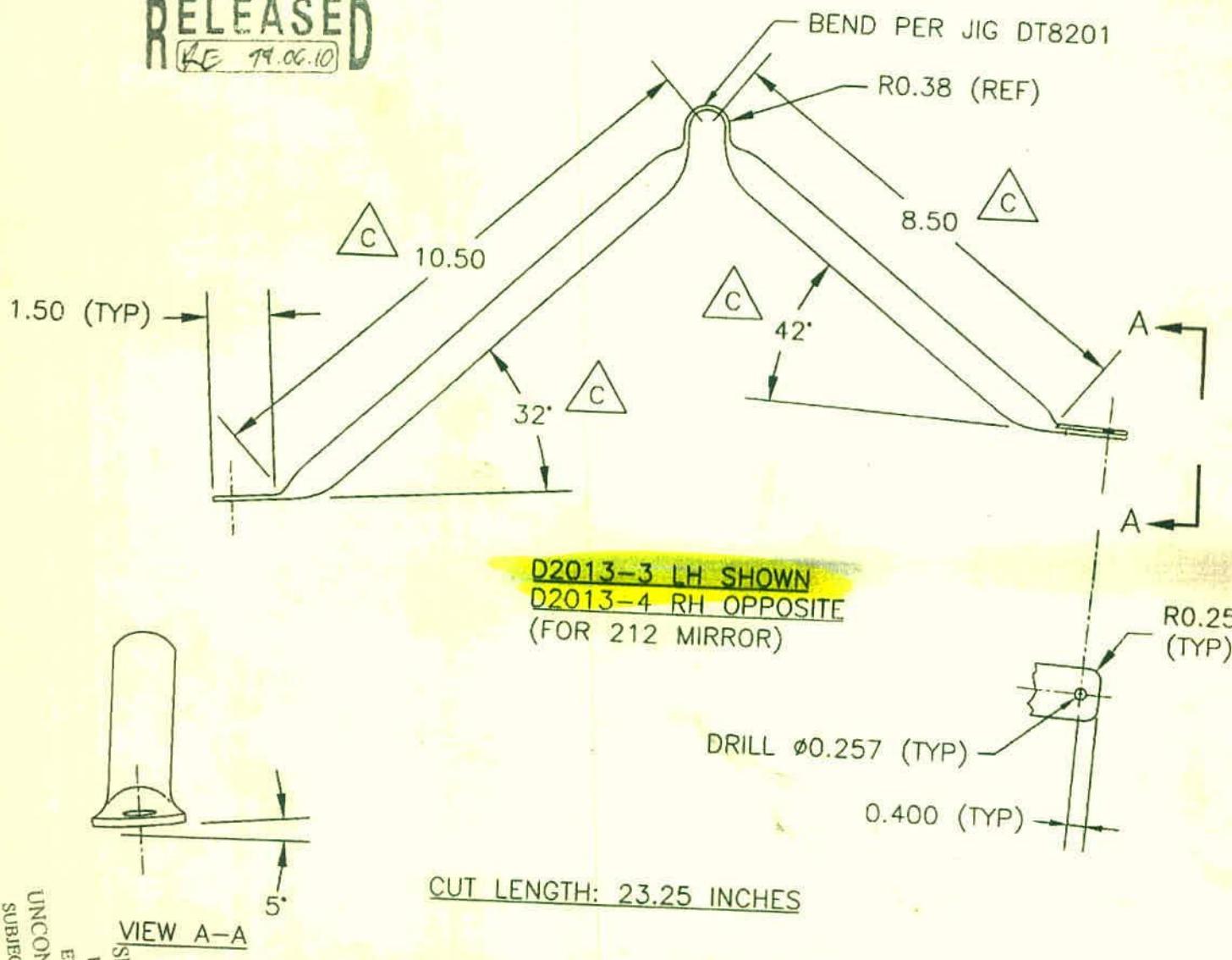


RELEASED  
(KE 79.06.10)

**DART**

DA COPY  
SUNG  
DRAFT

DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD
CHECKED KE	APPROVED Q	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	SCALE N ITS
SHEET 2 OF 3	REV. C	



MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 O.D. x 0.049 WALL

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